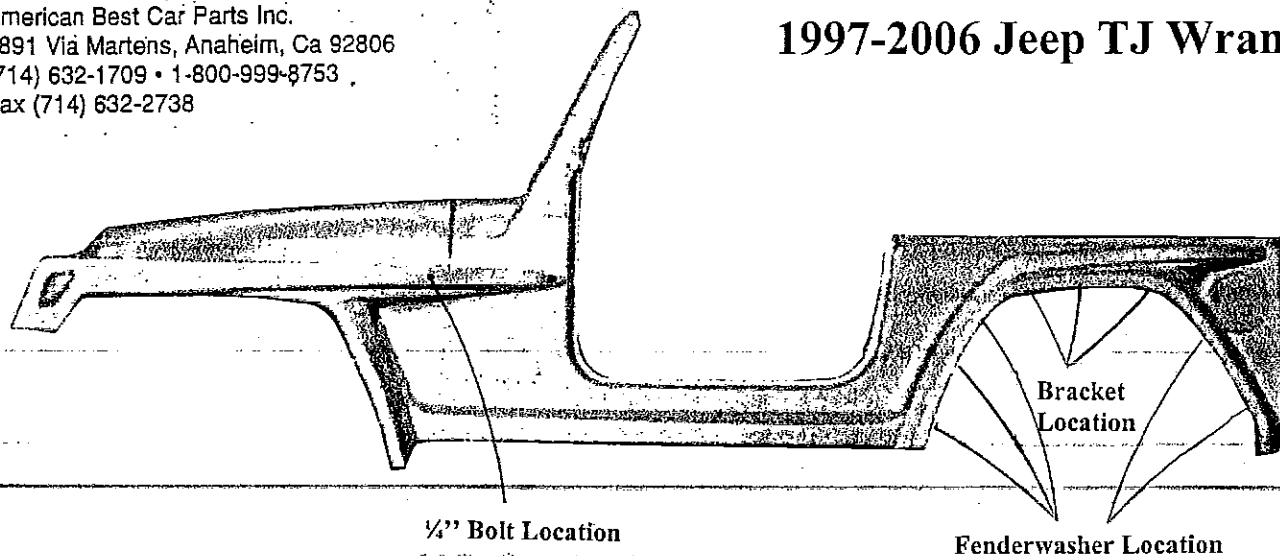


American Best Car Parts Inc.
2891 Via Martens, Anaheim, Ca 92806
(714) 632-1709 • 1-800-999-8753
Fax (714) 632-2738

1997-2006 Jeep TJ Wrangler



PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PRECEDING

We have provided complete instructions and in most applications specific hardware, 3M tape, and specialized brackets or braces. The list of these items is listed on page two of the instructions --Before starting please verify that they are included with the shipment.

Also, verify that you received the correct part. All part numbers are embossed on the inside of the urethane component(s). The list of part(s) and hardware provided is noted at the bottom of page 2.

Tools & general materials required: #7447 Scotchbrite pads, TSP or TING cleaners, sandpaper, various hand tools as required, #27 Torx driver, drill, and a 1/8" and 1/4" drill bit.

THERE ARE FOUR PHASES TO MOST INSTALLATIONS:

- 1) Removal of factory parts that might interfere with the installation and then TEST FIT the parts
- 2) Preparation of the parts for paint--and painting
- 3) Installation of the 3M tape (If Applicable)
- 4) Installation of the parts

PHASE 1) REMOVAL & TEST FIT

-REMOVE: The 4 stock flares and save all hardware

TEST FIT the parts to verify excellent fit

VERIFY that you did receive the correct 4 parts by comparing the part numbers embossed on the inside of the parts to the list of parts at the end of these instructions.

DO NOT PREP, DRILL OR PAINT THE PARTS UNTIL THIS IS DONE.

NOTE: Occasionally, our urethane parts might seem to be slightly distorted upon test fit. If so, place them in the sun bottom side down (if a warm day) or in a warm area for an hour or more and they should return to their original shape.

PHASE 2) PREPARATION OF PART FOR PAINTING & PAINT

- SAND edges as necessary
 - WASH paintable surfaces and the tape ledge w/ 3M #7447 Scotchbrite pad, TSP, and warm water
 - SAND the paintable surfaces w/ 320 wet or dry- at this point the surface should appear to be a dull medium gray color, not shiny or black
 - CLEAN paintable surfaces with either Dupont 2319S or Sherwin Williams #R7K157 or #R7K158 or equivalent
 - FILL any slight surface imperfections, if applicable, with "Evercoat" glazing putty & sand smooth
 - APPLY ¾" masking tape onto the inside tape ledge area (if applicable)
 - APPLY Dupont #2322 or Sherwin Williams P6C61 adhesion promoter or equivalent
 - APPLY basecoat/clearcoat following the paint manufacture's recommendations for painting a flexible polyurethane type material
- NOTE: Some painters prefer, after cleaning the surface, to apply Dupont "Variprime" or equivalent, let dry and scuff with the gray Scotchbrite pad or sand 600, clean and then paint
- DO NOT oven bake our parts above 130 degrees F. They should be well supported during this heat cycle to avoid the flexible part from warping.

FOR FENDER FLARES – If you desire a non-gloss black paint finish you might consider DUPONT "Black Vinyl" paint, #305 Medium

PHASE 3) INSTALLATION OF THE 3M TAPE- Not Applicable

PHASE 4) – Part 1 INSTALLATION OF THE PARTS-FRONT

- MARK & DRILL a 9/32" hole 2" forward from the front edge of the cowl and ¾" down from the topflat surface of the fender.
- POSITION the part in its correct position. Mark the location of the 9/32" hole from the backside of the fender onto the Xenon front flare and drill with ¼" drill bit.
- INSTALL the Xenon Flare with the factory hardware. Using the ¼" hardware provided bolt the flare to the vehicle where drilled. With the top of the flare level with the body, drill a 1/8" hole in the recessed area on the end of the flare and secure with one of the Torxhead screws. Repeat this process for the other side. Install the side marker lights removed from the stock flares using the factory hardware.

PHASE 4) – Part 2 INSTALLATION OF THE PARTS-REAR

- POSITION the part in its correct position. Using the factory hardware and the hardware provided bolt the Xenon flare to the vehicle. The fender washers are used on the front three and rear two mounting points. The brackets provided are used on the upper three mounting points of the rear flares to put more pressure where the flare meets the body. Mark and drill for the Torxhead screws as done for the front flares.

Sources for some of the referenced materials: MEK (Methel Ethyl Ketone) can usually be purchased at a hardware store. Scotchbrite, glazing putty and TING can be purchased from automotive paint supply stores. TSP is usually available at your local grocery store-- located in the cleaners section.

HARDWARE PROVIDED: (10) Fender washers / (6) Angle Brackets / (4) #12 Torx Head screws
(2) ¼" x 1" Hex Bolts / (4) ¼" Flatwashers / (2) ¼" Nylock Nuts

FOR PART NUMBER(S): Fender Flare Kit - Part # 8730
Right Front Flare - Part # 8751 / Left Front Flare – Part # 8752
Right Rear Flare – Part # 8753 / Left Rear Flare – Part # 8754

DATE: March 30, 2003