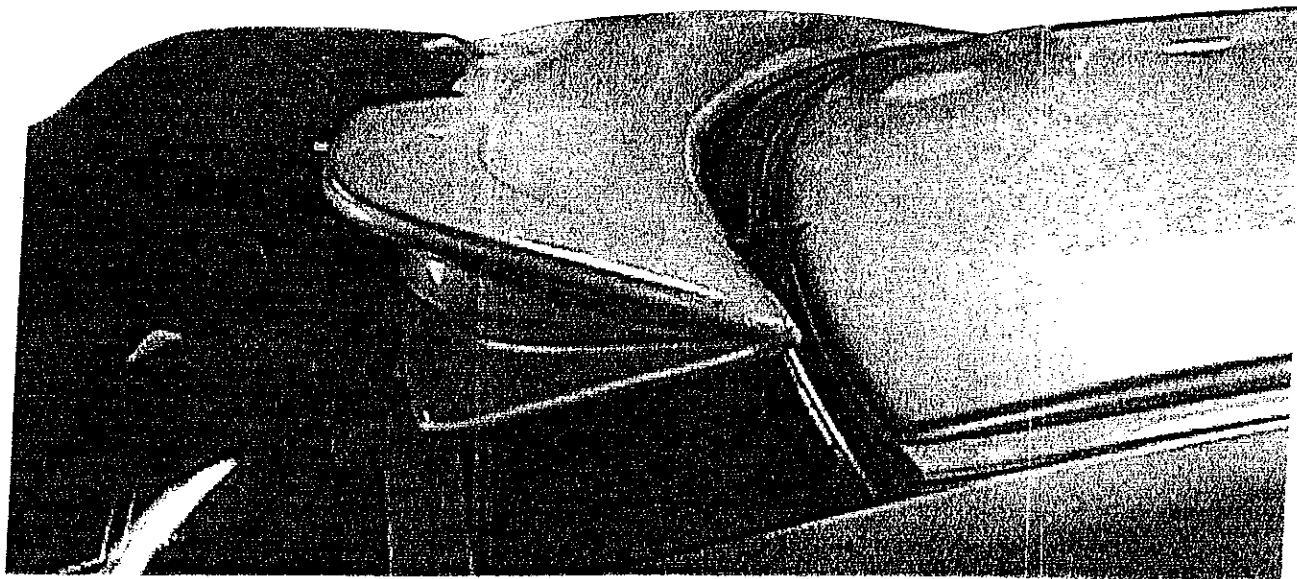




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Part No. 12515
Rear Window Spoiler
2005-2010 Chrysler 300
(All Models)



PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PRECEDING

We have provided complete instructions and in most applications specific hardware, 3M tape, and specialized brackets or braces. The list of these items is listed on page two of the instructions --Before starting please verify that they are included with the shipment.

Also, verify that you received the correct part. All part numbers are embossed on the inside of the urethane component(s). The list of part(s) and hardware provided is noted at the bottom of page 2.

Tools & general materials required: #7447 Scotchbrite pads, cleaners, sandpaper, various hand tools as required, drill, 3/32" drill bit.

THERE ARE FOUR PHASES TO MOST INSTALLATIONS:

- 1) Removal of factory parts that might interfere with the installation and then **TEST FIT** the parts
- 2) Preparation of the parts for paint--and painting
- 3) Installation of the tape (If Applicable)
- 4) Installation of the parts

PHASE 1) REMOVAL & TEST FIT

-REMOVAL: Nothing needs to be removed from the car.

TEST FIT the parts to verify excellent fit

DO NOT PREP, DRILL OR PAINT THE PARTS UNTIL THIS IS DONE.

NOTE: Occasionally, our urethane parts might seem to be slightly distorted upon test fit. If so, place them in the sun bottom side down (if a warm day) or in a warm area for an hour or more and they should return to their original shape.

PHASE 2) PREPARATION OF URETHANE PART(S) FOR PAINTING (July, 05): This process is following an approved Sherwin Williams process and materials. Consult your paint supplier for equivalent materials and / or processes.

- WASH the paintable surfaces and the tape ledge w/ heavy duty detergent degreaser i.e...purple stuff, red hot and USP90 scuff gel, use a gray scuff pad until dull and rinse thoroughly.
- SAND across item with 400 grit or finer to check for imperfections and repair as needed.
- RE-WASH with heavy detergent degreaser and USP90 scuff gel using gray scuff pad to remove residue. Rinse thoroughly and wipe dry with a lint free towel.
- WIPE item down using SC159 plastic and anti-static cleaner with lint free towel.
- SPRAY item with UPO7227 plastic adhesion promoter.
- SPRAY item with P30 sealer base coat then clear coat.
- DO NOT oven bake dry our parts above 100 degrees F. They should be well supported during any heat cycle to avoid the flexible part from warping.

PHASE 3) INSTALLATION OF THE TAPE

- REMOVE any paint overspray on the tape area of the part
- CLEAN the tape ledge on the inside of the part with MEK or Acetone.

NOTE: THERE SHOULD BE TWO ROWS OF TAPE INSTALLED ON THE LEADING EDGE OF THE WINDOW SPOILER.

- ROUGH up the tape ledge using a 3M burgandy scotchbrite pad that has been dipped in MEK or Acetone and then wipe clean with the same cleaner
- APPLY the provided 3M adhesion promoter onto the part and PRESS the tape on with the handle part of scissors.
- ALLOW the part to set with the tape applied for about 30 minutes - this will help the curing process.

PHASE 4) INSTALLATION OF THE PART(S) (perform in a warm area above 70 degrees)

- CLEAN the window where the tape will stick with a good cleaner (MEK or Acetone)
- The location of the spoiler edges are at the top and sides of the glass window (Not setting on the small window surround black trim pieces).
- PULL a corner of the tape red backing up above the edge of the part and set the part in place at one side and work toward the other side.

Sources for some of the referenced materials: MEK (Methel Ethyl Ketone) can usually be purchased at a hardware store. Scotchbrite, glazing putty and TING can be purchased from automotive paint supply stores. TSP is usually available at your local grocery store--located in the cleaners section.

HARDWARE PROVIDED: (20)- 3M 1500 adhesive tape, .060 x 1/2",
(3)- 3M4298 adhesion promoter packs

FOR PART NUMBER(S): #12515 Rear Window Spoiler

DATE: October 16, 2005