



PART NO. KIT 13090  
R-L REAR DOOR FENDER &  
SPATS 13072,73,74,75  
2011-12 Dodge Charger

American Best Car Parts, Inc.  
2891 Via Martens - Anaheim, CA 92806 Tel 714-632-1709 / 800-999-8753 / Fax. 714-632-2738

PROTECT YOUR INVESTMENT. READ ALL INSTRUCTIONS FIRST

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1 ea. Rear Door Fender Right. # 13072	
1 ea. Rear Door Fender Left # 13074	
1 ea 10 foot roll 3M PT 1500, .060 X 1/2" double side tape	
2 ea adhesion promoter packets	
4 ea # 8 X 3/4" self tapping screws blk ox	
1 ea. Rear Spat Right # 13073	
1 ea. Rear Spat Left # 13075	
1 ea 4 foot roll 3M PT1500, .060 X 1/2" double side tape	
2 ea 3M 4298 adhesive promoter packets	
4 ea # 8 X 3/4" self tapping screws blk ox	



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**Dodge Charger  
ALL MODELS 2011-2012**

**PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PROCEEDING**

We have provided complete instructions and in most applications specific hardware, 3M tape, and adhesion promoter. The list of these items is listed on page two of the instructions. Before starting please verify the items have been received.

Also, verify that you received the correct parts. All part numbers are embossed on the inside of the urethane component(s). The list of parts(s) and hardware provided is noted at the bottom of page 2

Tools and general materials required: #7447 Scotchbrite pads, cleaners, sandpaper, various hand Tools are required, drill and 3/32 drill bit.

There are four phases to most installations:

- 1) test fit parts
- 2) preparation of the parts for paint and paint the parts.
- 3) Installation of the tape ( if applicable )
- 4) Install parts.

**Phase 1 TEST FIT**

TEST FIT the parts to verify excellent fit.  
DO NOT, PREP OR PAINT THE PARTS UNTIL THIS IS DONE.

NOTE: Occasionally, the urethane parts might seem to be slightly distorted upon fit. If so, place them in the Sun "bottom side down", (if a warm day) or in a warm area. for an hour or more and they should return to their original shape.

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PHASE 2) PREPARATION OF URETHANE PART(S) FOR PAINTING. This is following an approved Sherwin Williams process and materials. Consult you paint supplier for equivalent materials and / or processes.

- WASH the paintable surfaces and the tape ledge w / heavy duty detergent degreaser i.e. Purple Stuff, red hot and USPO scuff gel, use a gray scuff pad until dull and rinse thoroughly.
- SAND across item with 400 grit or finer to check for imperfections and repair as needed.
- RE-WASH with heavy detergent degreaser and USP90 scuff gel using gray scuff pad to Remove residue. Rinse thoroughly and wipe dry with a lint free towel.
- WIPE item down using SC159 plastic and anti-static cleaner with lint free towel. Apply masking tape to protect tape ledges.
- SPRAY item with P30 sealer base coat then clear coat.
- DO NOT oven bake or dry parts above 100 degrees F. They should be well supported during any heat cycle to avoid the flexible part from warping.

### PHASE 3) INSTALLATION OF THE TAPE

- REMOVE any paint overspray on the tape ledge area of the part.
- CLEAN the tape ledge on the inside of the part with MEK or Acetone.
- ROUGH up the tape ledge using a 3M burgundy scotchbrite pad that has been Dipped in MEK or Acetone and then wipe clean with the same cleaner.
- Apply the provided 3M adhesive promoter onto the part and PRESS the tape on with the handle part of scissors.
- ALLOW the part to set with the tape applied for about 30 minutes-this will help to cure it.

### PHASE 4) INSTALLATION OF THE PART(s) ( perform in a warm area above 70 degrees)

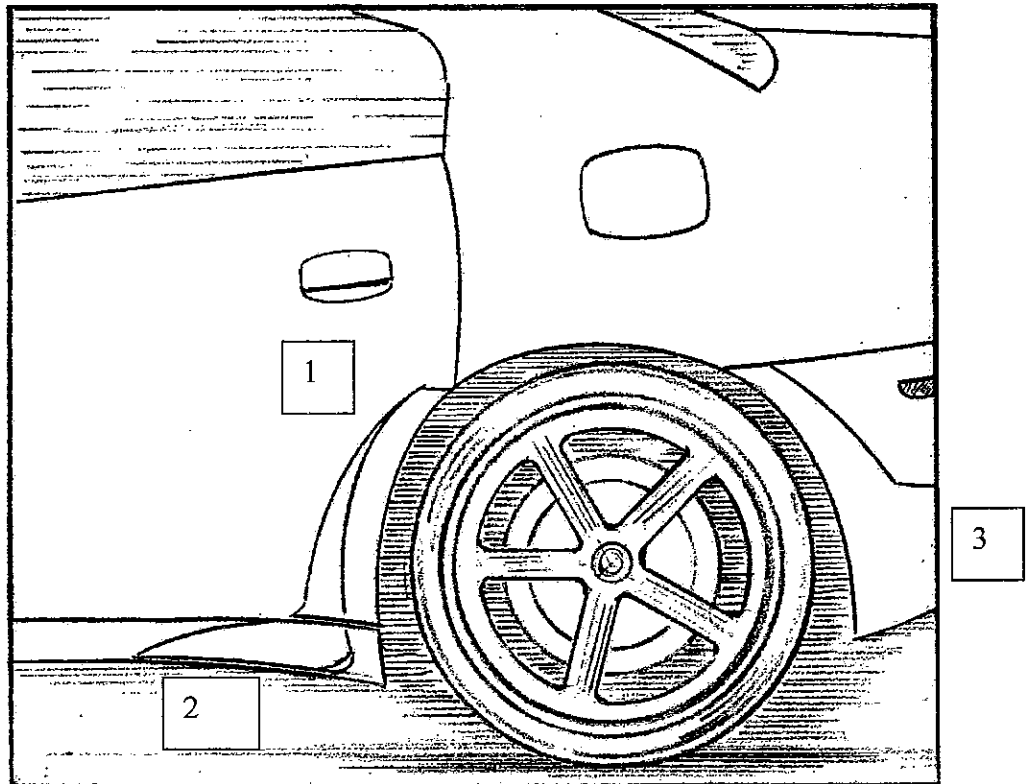
- CLEAN the vehicle where the tape will stick with a good cleaner (MEK or Acetone)
- PULL a corner of the tape red backing up above the edge of the part and set the part in Place in the center and work toward the side pulling off the red tape liner as you do.
- SET 2-#8 screws in place through the flange of our part that goes into the wheel well area and attach it to the stock fascia. **NOTE APPLICABLE ONLY TO**

Sources for some of the referenced materials: MEK ( Methyl Ethyl Ketone ) can usually be purchased at a hardware store. Scotchbrite, glazing putty and TING can be purchased from Automotive paint supply stores. TSP is usually available at your local grocery store located in detergent or cleaning area

HARDWARE PROVIDED: #13072,74(10)-feet, .060 x 1/2" tape, (4)-#8x3/4"self-tapping screws  
(2) -3M4298 adhesion promoter # 13073,75 (4)-feet, .060x 1/2" (4) #8 x3/4"self-tapping screws  
(2) - 3M4298 adhesion promoters

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Fender and Spat Kit List for clarification. Reference Only

1 - 13074 Left Rear Door Fender , 13072 Right Rear Door Fender

2 - 13075 Left Rear Spat, 13073 Right Rear Spat

3 - 13083 Left Rear Bumper Spat, 13082 Right Rear Bumper Spat

4 - 13070 Kit Right Rear Fender & Spat

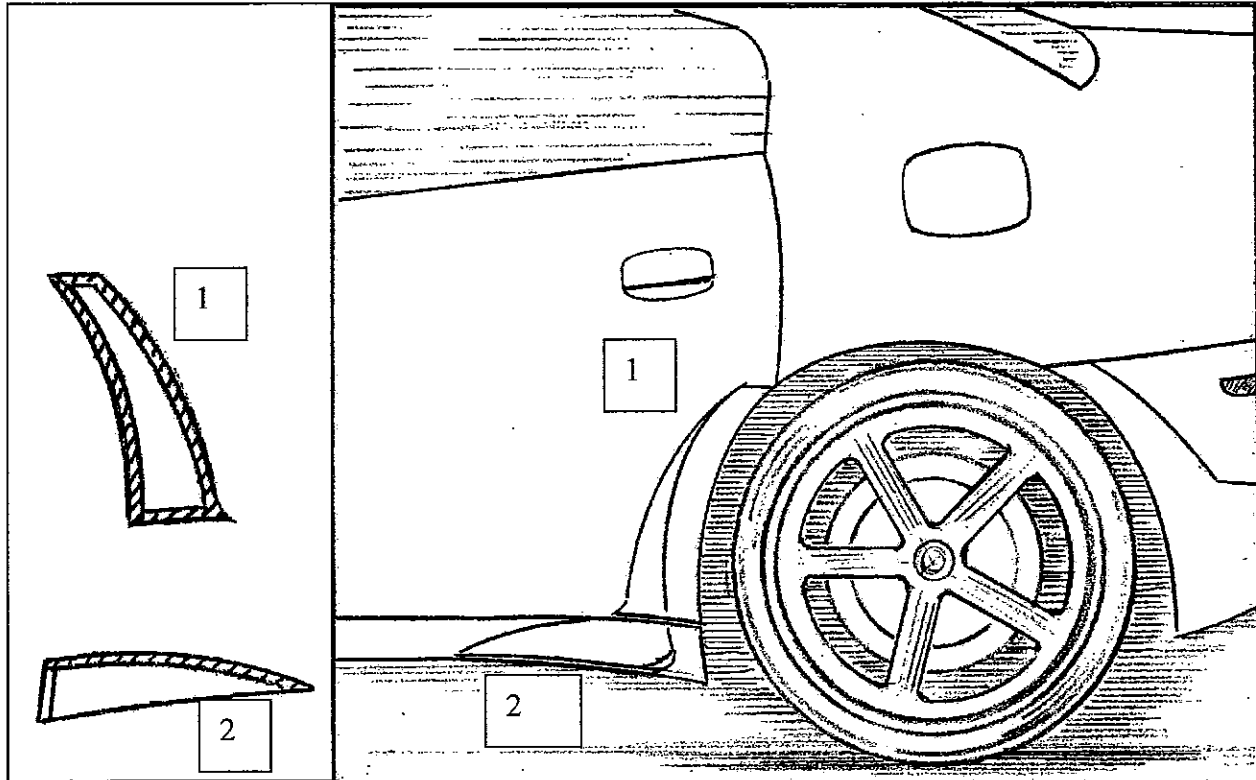
5 - 13080 Kit Left Rear Fender & Spat

6 - 13090 Kit Right / Left Rear Door Fender & Spats 13072,73,74,75

7 - 13100 Kit Rear Bumper Spats 13082, 13083

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- 1 - 13074 Left Rear Door Fender , 13072 Right Rear Door Fender - Apply 3M Tape.  
Peel end of Red Tape Liner and press part into place
- 2 - 13075 Left Rear Spat, 13073 Right Rear Spat – Apply 3M Tape.  
Peel end of Red Tape Liner and press part into place