



Kit No. 91030 (91033 right and 91034 left support panel)

Jeep JK rear fender flare support panel (narrower)

For 07-12 Jeep JK Flares (9103 & 9104) or (9113 & 9114)

PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PROCEEDING

We have provided complete instructions and specific hardware; the list of these items is listed on the page 2 of the instructions.

--Before starting please verify that they are included with the shipment. Also, verify that you received the correct part(s).

Tools and general materials required: Sockets, socket wrench and hand wrenches, Drill and drill bit

THERE ARE TWO PHASES TO THIS INSTALLATION:

- 1) Removal of Xenon rear left & right flat panel fender flares
- 2) Installation of the support panels (left and right) & reinstall the flares

PHASE 1) REMOVAL OF REAR RIGHT AND LEFT FLARES

-REMOVE the Xenon flat fender flare- save all hardware

IMPORTANT: At this point it is important and necessary to set the flare on a flat surface bolt hole side down. Using some type of heat lamp(s) warm the inside of the flare (from the bottom side).

The temperature of the bottom surface of the flare needs to be between 110 to 120 for a time of 10 minutes. Also, another method is to place the flares on a flat surface mounting side down in the sun on a warm day (over 80 degrees) for 1 hour. This heat will allow the flare to seek its as molded shape and make them more pliable.

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PHASE 2) INSTALLATION OF THE SUPPORT PANEL AND FENDER FLARE

-There are 11 mounting holes on the flares. Counting from the REAR of the flare your flares will have initially been installed with a rivet nut in every mounting hole. Counting from the rear mounting corner hole going forward REMOVE (by drilling out) the rivet nut #5 and #6. These are the ones at the top center horizontal area of the wheel opening.

-WITHOUT letting the flare cool loosely reinstall the 1/4 " bolts and washers in all mounting locations except the 4 locations at the top horizontal part of the flare. Place the support panel in place and install with the supplied 1/4" x 20 x 1 1/2" bolt and washer in mounting hole location #4 and #7 and tighten.

Now, in location #5 & #6 install the 1/4" x 20 x 1 1/2" bolt (with a washer on each side of the bolt and the nylock nut) and tighten them up.

Now tighten up all the other mounting bolts.

PART NUMBER(S): 91030 Narrower Support Panel- pr. (91033 & 91034)

HARDWARE PROVIDED: (1 EA)-Left and Right Support Plates, (8)- 1/4" x 20 x 1 1/2" bolts,
(8)- 1/4" x 20 nylon lock nuts

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91030 Support Install Instructions**