



Part No. 9090
Fender Flare Kit (4 pc)
Flat Panel Design, 5"W
Jeep CJ5-CJ7-CJ8



PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PROCEEDING

We have provided complete instructions and specific hardware, brackets, and fasteners. The list of these items is listed on the last page of the instructions.

--Before starting please verify that they are included with the shipment. Also, verify that you received the correct part(s). All part numbers are embossed on the inside of the urethane

component(s). Tools and general materials required: various hand tools.

THERE ARE THREE PHASES TO MOST INSTALLATIONS:

- 1) Removal of factory parts and then TEST FIT the parts
- 2) Preparation of the parts for paint--and painting (optional)
- 3) Installation of the parts

PHASE 1) REMOVAL & TEST FIT

-REMOVAL: REMOVE the factory fender flares and save all the factory hardware. Note how they come off as the installation of our flares is just the reverse using the factory hardware.

TEST FIT the parts to verify excellent fit

DO NOT PREP, DRILL OR PAINT THE PARTS UNTIL THIS IS DONE.

NOTE: Occasionally, our urethane parts might seem to be slightly distorted upon test fit.

If so, place them in the sun drilled side down (if a warm day) or in a warm area for an hour or more and they should return to their original shape.

PHASE 2) PREPARATION OF URETHANE PART(S) FOR PAINTING (July, 05): This process is following an approved Sherwin Williams process and materials. Consult your paint supplier for equivalent materials and / or processes.

****NOTE:** If the flares are not going to be painted protect them with a good anti UV dressing such as:

303 Protectant www.303products.com

-WASH the paintable surfaces w/ heavy duty detergent degreaser i.e...Castrol purple stuff or Palmolive liquid dish soap or red hot and USP90 scuff gel, using a gray scuff pad until the part is dull and then rinse thoroughly.

-SAND across item with 400 grit or finer and check for imperfections and repair as needed.

-RE-WASH with heavy detergent degreaser and USP90 scuff gel or Palmolive liquid dish soap using gray scuff pad to remove any residue. Rinse thoroughly and wipe dry with a lint free towel.

-WIPE item down using SC159 plastic and anti-static cleaner with lint free towel.

-SPRAY item with UPO7227 plastic adhesion promoter.

-SPRAY item with P30 sealer base coat then clear coat.

-DO NOT oven bake our parts above 100 degrees F. They should be well supported during any heat cycle to avoid the flexible part from warping.

PHASE 3) INSTALLATION OF THE PART(S) (perform in a warm area above 70 degrees)

-NOTE: There are two holes drilled at an angle just below the side marker light. These holes are to provide water drainage.

-INSTALL: CJ7: Install the Xenon front and rear fender flares using the factory hardware.

-INSTALL: CJ5/6: If the Jeep has no holes in the rear body use our rear predrilled flare as a template and mark the tub. Drill out these locations to utilize stock CJ7 mounting hardware which can be purchased from a Jeep dealer. The front flares should bolt right up using the stock hardware.

-INSTALL: 1981-85 CJ8 Scrambler: The front flares should bolt right up using the stock hardware.

The Xenon rear flares, #9093 & 9094, needs to have the 5/8" urethane flange, that would normally follow the CJ7 wheel well curvature, cut off so that the portion of our flare that fits up against the body be vertical. Using our predrilled holes mark the body where you would like to mount the flare, drill for stock CJ7 flare fastening hardware and bolt the flares on.

PART NUMBER(S): 9090 Kit (parts 9091, 92, 93, 94)
Fender Flares, Flat Panel Design, 1976-86 CJ7 Jeep
Also, earlier CJ5 & 6 models and 1981-85 CJ8

HARDWARE PROVIDED: No hardware is provided. Install with the factory hardware that was removed or obtained from your local Jeep Dealer.

DATE: November 1, 2007

AMERICAN BEST CAR PARTS

File: Shared- Doc Folder:

XENON
2891 VIA MARTENS
ANAHEIM CA 92806
714-632-1709 PHONE
www.teamxenon.com

“Jeep CJ7 Install Instructions”