



Part No. 88710 (88711 & 1

**Jeep JK front fender flare
support panel (wide)**

**For 07-12 Jeep JK front flat
Flares (8871 & 8872)**

-or

**Jeep JK front fender flare
Support panel (narrow)**

**For 07-10 Jeep JK front flat
Flares (9101 & 9102)**

PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PROCEEDING

We have provided complete instructions and specific hardware; the list of these items is listed on the page 2 of the instructions.

--Before starting please verify that they are included with the shipment. Also, verify that you received the correct part(s).

Tools and general materials required: Sockets, socket wrench and hand wrenches

THERE ARE THREE PHASES TO THIS INSTALLATION:

- 1) Removal of Xenon front left & right flat panel fender flares
- 2) Installation of the support panels (left and right)

PHASE 1) REMOVAL OF FRONT RIGHT AND LEFT FLARES

- REMOVE the oval side marker light from the flare and save
- REMOVE the Xenon flat fender flare- save all hardware

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IMPORTANT: At this point it is important and necessary to set the flare on a flat surface bolt hole edge down. Using some type of heat lamp(s), warm the inside of the flare (from the bottom side).

The temperature of the bottom surface of the flare needs to be between 140 to 160 for a time of 10 minutes. This heat will allow the flare to seek it's as molded shape.

PHASE 2) INSTALLATION OF THE SUPPORT AND FENDER FLARE

-WITHOUT letting the flare cool below 100 attached the very bottom back bolt and nut that secures the flare to the body (just start the nut- do not tighten at all).

-HOLDING the front part of the flare up about 4" and away from the body mounting surface insert the support plastic plate under the flare. It has three holes drilled into the mounting flange.

These will line up with the #4, #5 and #6 hole in our flare and the body. The #1 hole is considered the very front bottom hole where our flare is bolted onto the inside to the vehicle. Using the 3 supplied

1/4" x 20 x 1" bolt secure the support and flare to the body (using the original washer and nut with the bolt). Loosely tighten.

-INSTALL the balance of the original 1/4"x 20 x 3/4" bolts, washers and nuts.

-TIGHTENED the 3 support plate bolts first and then the balance of the bolts and nuts.

-Reinstall the side marker light assembly.

PART NUMBER(S): 88710 Wider Support panel (88711 & 88712) –or-
89101 & 89102 Narrow Support panel

HARDWARE PROVIDED: (1 EA)-Left and Right Support Plates, (6)- 1/4' x 20 x 1" bolts

DATE: Revised May, 31 2012

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**File: Shared- Doc Folder:
88710 Support Install Instructions**