

PHASE 2) PREPARATION OF PART FOR PAINTING & PAINT

1. SAND edges as necessary
 2. WASH paintable surfaces and the tape ledge w/ 3M #7447 Scotchbrite pad, TSP or Ting, and warm water
 3. SAND the paintable surfaces w/ 320 wet or dry- at this point the surface should appear to be a dull medium gray color, not shiny or black
 4. CLEAN paintable surfaces with either Dupont 2319S or Sherwin Williams #R7K157 or #R7K158 or equivalent
 5. FILL any slight surface imperfections, if applicable, with "Evercoat" glazing putty & sand smooth
 6. APPLY ¾" masking tape onto the inside tape ledge area (if applicable)
 7. APPLY Dupont #2322 or Sherwin Williams P6C61 adhesion promoter or equivalent
 8. APPLY basecoat/ clearcoat following the paint manufactures recommendations for painting a flexible polyurethane type material
- NOTE: Some painters prefer, after cleaning the surface, to apply Dupont "Variprime" or equivalent, let dry and scuff with the gray Scotchbrite pad or sand 600, clean and then paint DO NOT oven bake our parts above 100 degrees F. They should be well supported during this heat cycle to avoid the flexible part from warping.

PHASE 3) INSTALLATION OF THE 3M TAPE (If applicable)

1. If any paint overspray appears on the tape ledge, SAND all paint off.
2. Wipe the tape ledge twice with Acetone or MEK
3. Scratch the tape ledge with scotchbrite #7447 dipped in MEK or Acetone. Then wipe the same area with MEK, followed by the 3M #4298 adhesion promoter (provided)
4. Apply the tape, making sure to pull it slightly, V-Cut as necessary going around curved areas and PRESS the tape on with the handle part of the scissors.
5. Allow the part to set with the tape applied, if possible for an hour or more in a warm area. This will help with the curing process.

**NOTE: IF YOU ARE INSTALLING A COMPLETE H2 KIT, INSTALL FLARES FIRST
NOTE: YOU MAY DRILL A 7/64 PILOT HOLE FOR ALL #8 SELF TAPPING SCREWS**

The installation of this Flare kit is fairly difficult to perform and will require the removal of several factory parts and some fitting may be required. While we have takes great care to make these instructions sheets as simple and easy to follow it is recommended that you have a professional install this kit.

PHASE 3) INSTALLATION OF THE Front fender flares #8791, 8792, 8793, 8794 (perform in a warm area above 70 degrees)

1. Remove both top and bottom factory fender flares by removing the factory Torx head bolts (#15 Torx bit) shown in Fig. 1 on both sides. Be careful not to lose any of the screws or the metal keeper clips attached to the body or hood.
2. Close hood if open and secure latches for proper alignment of flares.
3. Starting with the upper flare. Align flare with Xenon front bumper cover or by lining up the notch in the front lower corner of the flare with the body and the edge of the back of the hood as shown in Fig 2
4. Wipe area where the tape contacts the body with MEK or a wax and grease remover
5. Peel back and fold over the 3M tape approx. 1 inch on each end of the flare and secure the flare using the factory hardware as shown in Fig 1.
6. Peel back the remaining 3M tape and press the flare to the hood for 30 Sec. to allow proper adhesion.
7. Peel back and fold over the 3M-tape approx. 1 inch on top of lower flare piece. Align flare piece to upper flare (fig 2.) and bodyline in fender as shown in Fig 3.
8. Attach Fender flare using factory screws as shown in Fig 1. Attach bottom of flare using #12 Torx screw as shown in Fig 4. NOTE: The two screw holes at the very bottom of part in Fig 4 are for use when installing either XENON side skirt.



FIG 1

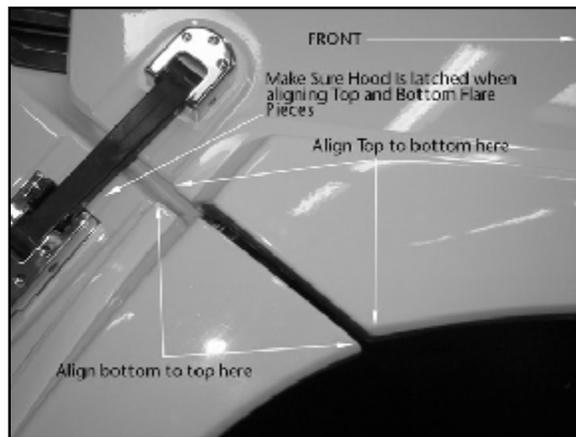


FIG 2



FIG 3

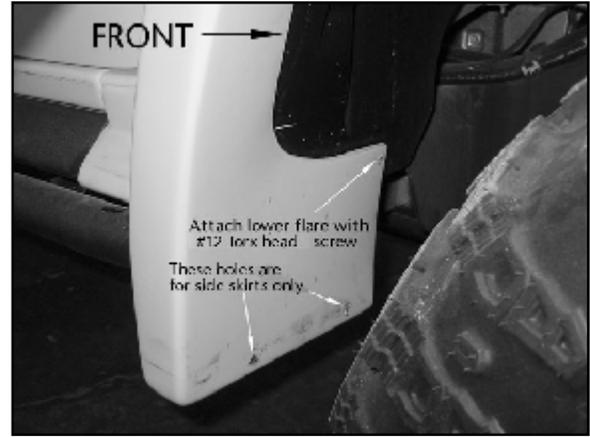


FIG 4

PHASE 4) Installation of the Rear Fender Flares part #8795, 8796, 8797, 8798 (perform in a warm area above 70 degrees)

1. Remove factory rear fender flare taking care to keep all metal keeper clips as shown in Fig 5
2. Wipe area where the tape contacts the body with MEK or a wax and grease remover
3. Peel back and fold over 3m tape approx. 1 inch on each side of the upper flare and place against body making sure to align front of flare with bodyline. Attach to body using #12 Torx screws as shown in Fig 5
4. Peel back and fold over 3m-tape approx. 1 inch on each side of the lower flare and place against body making sure to align the top of lower flare with the upper flare. Install screws as shown in Fig 5
5. Peel back the remaining 3M tape and press the flare to the body for 30 Sec. To allow proper adhesion

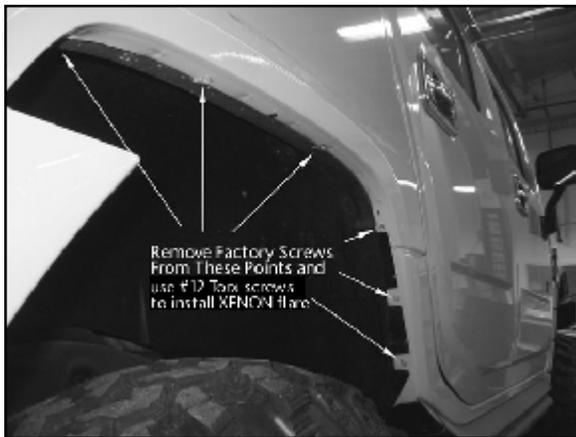


FIG 5



FIG 6

HARDWARE PROVIDED With Front Fender Flares Part #8791, 8792, 8793, and 8794:

- 12 Feet .060X1/2" 3M Double sided tape
- (2) No. 12 X 1" Pan Head Screw

HARDWARE PROVIDED With Rear Fender Flares Part #8795, 8796, 8797, and 8798:

- 12 Feet .060X1/2" 3M Double sided tape
- (10) No. 12 X 1" Pan Head Screw