

Part No. 12915
Rear Spoiler
2010-12 Camaro (All Models)



PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PROCEEDING

We have provided complete instructions and hardware; the list of these items is listed on page 3 of the instructions.

- Before starting **please verify** that the instructions and hardware are included with the shipment. Also, **verify** that you received the correct part(s). All part numbers are embossed on the inside of the urethane component(s).

Tools and general materials required: Acetone or MEK, Burgundy Scotch Brite pad, cleaning cloths

THERE ARE FOUR PHASES TO MOST INSTALLATIONS:

1. Removal of factory parts and then **TEST FIT** the aftermarket product
2. Preparation of the parts for paint and painting
3. Installation of the adhesive tape
4. Installation of the part

PHASE 1) REMOVAL & TEST FIT

- **REMOVAL:** REMOVE the factory spoiler if so installed. CLEAN the trunk surface of any tape residue left from the removal and cover (plug) the holes for the factory spoiler with a weather proof thin tape.
- **TEST FIT:** The parts to verify excellent fit

DO NOT PREP, DRILL, OR PAINT THE PARTS UNTIL TEST FITTING IS COMPLETE.

NOTE:

Urethane parts might seem to be slightly distorted upon test fit. If so, place them in the sun topside down (if a warm day) or in a warm area, approximately 70-80 degrees F, for 2-3 hours and it will return to its original shape and become more flexible.

PHASE 2) PREPARATION OF URETHANE PART (S) FOR PAINTING:

This process is following an approved Sherwin Williams procedure and materials. Consult your paint supplier for equivalent materials and / or procedures.

- WASH the paintable surfaces with a heavy duty detergent degreaser i.e....Castrol purple stuff, Palmolive liquid dish soap, red hot, and USP90 scuff gel, using a gray scuff pad until the part is dull and then rinse thoroughly.
- SAND across item with 400 grit or finer paper and check for imperfections. Repair as needed.
- RE-WASH with heavy detergent degreaser and USP90 scuff gel or Palmolive liquid dish soap using gray scuff pad to remove any residue. Rinse thoroughly and wipe dry with a lint free towel.
- WIPE item down using SC159 plastic and anti-static cleaner with lint free towel.
- SPRAY item with UPO7227 plastic adhesion promoter.
- SPRAY item with P30 sealer base coat then clear coat.
- **DO NOT oven bake our parts above 100 degrees F.** They should be well supported during any heat cycle to avoid the flexible part from warping.



Figure #1

PHASE 3) INSTALLATION OF THE ADHESIVE TAPE (perform in a warm area above 70 Degrees)

- REMOVE 1/2" masking tape from the backside of the part.
- Looking at Figure #1, you can see the area where the tape is to be installed.
- REMOVE any paint over spray on the tape area of the part with acetone and if needed use 3M #7447 Scotch Brite burgundy pad. After paint over spray is removed wipe tape ledge with a clean rag and acetone.
- CLEAN the tape ledge on the inside of the part with MEK or Acetone.
- ROUGH up the tape ledge using 3M burgundy Scotch Brite pad that has been dipped in MEK or Acetone and then wipe clean with the MEK or Acetone.
- APPLY the provided 3M adhesion promoter, #4298, onto the part and PRESS the tape on with the handle part of scissors.
- ALLOW the part to set with the tape applied for about 30 minutes – this will help the curing process, before installing the product on vehicle.

PHASE 4: INSTALLATION OF THE PART (Perform in a warm area of 70 degrees)

- The part needs to be warm which will increase it's flexibility and the ease of installation
- TEST (dry fit) fit the part on the car for alignment and mark its location with pieces of masking tape.
- CLEAN the area which the tape will contact the vehicle with acetone or MEK.
- PULL all the ends of the rows of the tape red back liner outside the edge of the part so you can pull them when the part is in place.
- SET the part in place and slowly pull the red liner from the outer rows of tape and press the part snugly into position
- LOCATE, from the side of the trunk, where the left and right outer part of our spoiler meets the edge of the truck edge. From underneath the truck drill a 1/8" hole 3/8" from the left and right trunk edge (only drill through the metal- not into our spoiler) and just forward of where our spoiler follows the truck lid curve (looking forward). Now, using a 3/32" drill bit tap a hole about 1/2" deep into the spoiler and then install the supplied #8 x 3/4" non self-tapping Phillips screws

PART NUMBER (S):

Kit #12915
Rear Spoiler
2010-11 Camaro

HARDWARE PROVIDED:

(2) - 3M4298 adhesive packs, (12)-Feet, 1/2" x .060 tape, (2)- #8 x 3/4" non self-tapping Phillips screws,
(1) set instructions

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