

PHASE 2) PREPARATION OF PART FOR PAINTING & PAINT

1. SAND edges as necessary
 2. WASH paintable surfaces and the tape ledge w/ 3M #7447 Scotchbrite pad, TSP, and warm water
 3. SAND the paintable surfaces w/ 320 wet or dry- at this point the surface should appear to be a dull medium gray color, not shiny or black
 4. CLEAN paintable surfaces with either Dupont 2319S or Sherwin Williams #R7K157 or #R7K158 or equivalent
 5. FILL any slight surface imperfections, if applicable, with "Evercoat" glazing putty & sand smooth
 6. APPLY ¾" masking tape onto the inside tape ledge area (if applicable)
 7. APPLY Dupont #2322 or Sherwin Williams P6C61 adhesion promoter or equivalent
 8. APPLY basecoat/clearcoat following the paint manufactures recommendations for painting a flexible polyurethane type material
- NOTE: Some painters prefer, after cleaning the surface, to apply Dupont "Variprime" or equivalent, let dry and scuff with the gray Scotchbrite pad or sand 600, clean and then paint DO NOT oven bake our parts above 130 degrees F. They should be well supported during this heat cycle to avoid the flexible part from warping.

PHASE 4) INSTALLATION OF THE PART (perform in a warm area above 70 degrees)

1. Open hood and tilt forward, locate mounting bolts for factory hood vent and loosen all four bolts DO NOT REMOVE.
2. With assistance from another person remove nuts on back side of hood vent and remove from vehicle
3. Install lights (if equipped) into existing mounting holes in Xenon hood pod as shown in Fig.1
3. Run wiring harness for lights through hood and place XENON hood pod in place of factory part.
4. Re-install handles and nuts to secure Xenon part.
5. Wire hood lights according to light manufacturers instructions.
6. Review install and part alignment as shown in Fig.2.

Sources for some of the referenced materials: MEK (Methyl Ethyl Ketone) can usually be purchased at a hardware store. Scotch-brite, glazing putty and TING can be purchased from automotive paint supply stores. TSP is usually available at your local grocery store located in the cleaning supplies section.

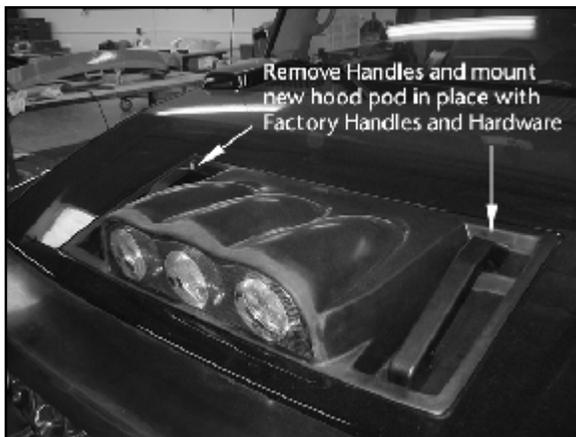


Fig.2



Fig.1

HARDWARE PROVIDED:

FOR PART NUMBER (S): 11708 Hood Light Pod

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