

PHASE 2) PREPARATION OF PART FOR PAINTING & PAINT

1. SAND edges as necessary
2. WASH paintable surfaces and the tape ledge w/ 3M #7447 Scotchbrite pad, TSP, and warm water
3. SAND the paintable surfaces w/ 320 wet or dry- at this point the surface should appear to be a dull medium gray color, not shiny or black
4. CLEAN paintable surfaces with either Dupont 2319S or Sherwin Williams #R7K157 or #R7K158 or equivalent
5. FILL any slight surface imperfections, if applicable, with "Evercoat" glazing putty & sand smooth
6. APPLY ¾" masking tape onto the inside tape ledge area (if applicable)
7. APPLY Dupont #2322 or Sherwin Williams P6C61 adhesion promoter or equivalent
8. APPLY basecoat/clearcoat following the paint manufactures recommendations for painting a flexible polyurethane type material

NOTE: Some painters prefer, after cleaning the surface, to apply Dupont "Variprime" or equivalent, let dry and scuff with the gray Scotchbrite pad or sand 600, clean and then paint DO NOT oven bake our parts above 130 degrees F. They should be well supported during this heat cycle to avoid the flexible part from warping.

PHASE 4) INSTALLATION OF THE PART (perform in a warm area above 70 degrees)

1. The installation of this part requires the vehicle be equipped with factory Brush Guard Part #1249-81-57 available through your dealer
2. Remove Factory center grille section from vehicle as shown in Fig.1
3. Remove brush guard mounted lights if equipped.
4. Place Xenon part over factory brush guard working from the center out and snapping securely in place.
5. Locate holes in cover on each end and install keeper bolts as shown in Fig.2
6. Review install and part alignment.

Sources for some of the referenced materials: MEK (Methyl Ethyl Ketone) can usually be purchased at a hardware store. Scotch-brite, glazing putty and TING can be purchased from automotive paint supply stores. TSP is usually available at your local grocery store located in the cleaning supplies section.



Fig.2



Fig.1

HARDWARE PROVIDED:

- (2) 2" x ¼-20 Button Socket Cap Bolt
- (2) ¼" Flat washers

FOR PART NUMBER (S): 11701 Grille Guard Cover

DATE: Feb. 2004