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## **PART # 11604 Rear Bumper Cover 2004 Ford F-150**



### **PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE PRECEDING**

We have provided complete instructions and in most applications specific hardware, 3M tape, and specialized brackets or braces. The list of these items is listed on page two of the instructions --Before starting please verify that they are included with the shipment.

Also, verify that you received the correct part. All part numbers are embossed on the inside of the urethane component(s). The list of part(s) and hardware provided is noted at the bottom of page 2.

Tools & general materials required: #7447 Scotchbrite pads, TSP or TING cleaners, sandpaper, various hand tools as required, drill, and a 5/64" drill bit

#### **THERE ARE FOUR PHASES TO MOST INSTALLATIONS:**

- 1) Removal of factory parts that might interfere with the installation and then TEST FIT the parts
- 2) Preparation of the parts for paint--and painting
- 3) Installation of the 3M tape (If Applicable)
- 4) Installation of the parts

#### **PHASE 1: REMOVAL & TEST FIT**

- NOTE: This part does not require removal of any factory parts.

-TEST FIT the parts to verify excellent fit--outline their location with a grease pencil if required

### **DO NOT PREP, DRILL OR PAINT THE PARTS UNTIL THIS IS DONE.**

NOTE: Occasionally, our urethane parts might seem to be slightly distorted upon test fit. If so, place them in the sun bottom side down (if a warm day) or in a warm area for an hour or more and they should return to their original shape.